

# Carbon dioxide - the complex molecule, problem and solution in one



LUND UNIVERSITY AND THE FASTWATER CONSORTIUM

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Christian Hulteberg



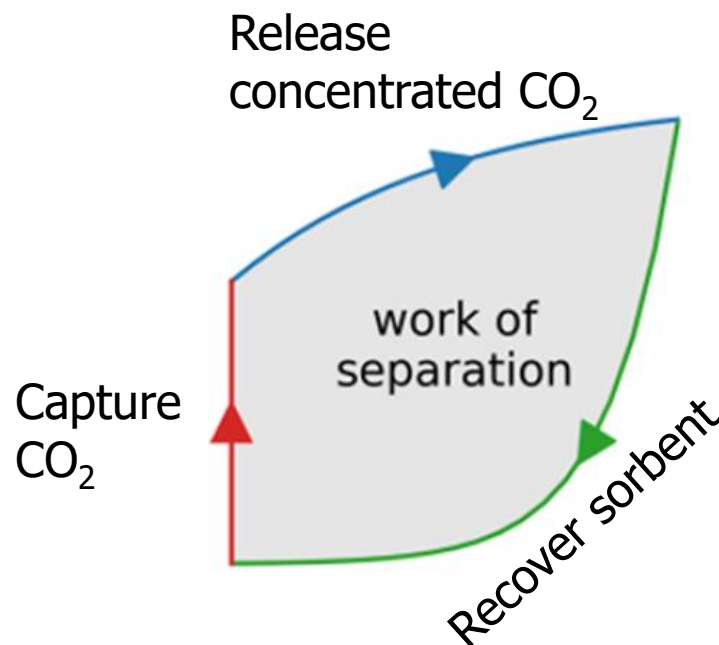
# Introduction

- Drive to use carbon dioxide as a feedstock
  - Source of carbon atoms
  - Important for materials when transition to electricity-based society
  - Need for materials and chemicals will change but not disappear
  - No lack of carbon dioxide with global emissions 24 billion tpa...



# Introduction

- Where is the CO<sub>2</sub> going to come from?
  - Point sources
    - Chemical plants
    - Combustion
  - Direct air capture (DAC)
- Costs energy to concentrate...
  - Point source 5-8 kJ/mol
  - DAC ≈22 kJ/mol



# Introduction

- Costs energy to concentrate...
  - Point source 5-8 kJ/mol
  - DAC  $\approx$ 22 kJ/mol
- The energy input can be thermal
  - Overwhelmingly the most common approach
  - Medium temperatures common, but some use low
  - Can be combined with pressure swings
- Electricity is an exiting emerging field...



# Carbon dioxide capture

Method of separation	DAC	Comments
Aqueous amine	N/A	<ul style="list-style-type: none"><li>• Industrial workhorse,</li><li>• largest scale currently implemented,</li><li>• stripper equilibrium and oxidative instability makes it less suitable for DAC</li></ul>
Solid amines	Yes	<ul style="list-style-type: none"><li>• No solvent,</li><li>• lower regeneration energy input,</li><li>• sensitive to water and impurities,</li><li>• supported amines/imines on silicates, carbon, MOFs, zeolites, polymers, aluminates</li><li>• Low technology maturity</li></ul>
Potassium carbonate	(Yes)	<ul style="list-style-type: none"><li>• Low throughput,</li><li>• well established working mechanism,</li><li>• good oxidative stability</li></ul>
Chilled ammonia	N/A	<ul style="list-style-type: none"><li>• Low temperature</li><li>• Water condensation is a problem</li></ul>

# Carbon dioxide capture

- Concentration costs
  - The higher the concentration...
    - The energy input requirement decreases per mol
    - The more mature the capture technology is
  - Lowest concentrations are for DAC (400 ppm)



# Carbon dioxide capture

- DAC differs
  - Much more diffusion limited
  - Requires much higher volumes to be processed
  - Pressure drop large part of OPEX
  - Results in very large process units



# Carbon dioxide capture



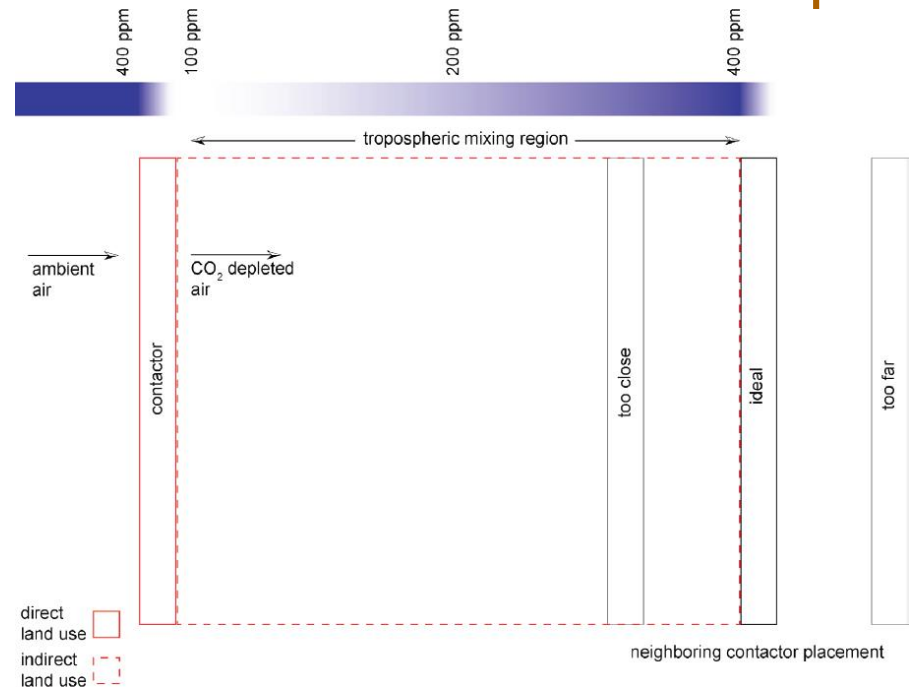


# Carbon dioxide capture



# Carbon dioxide capture

- For DAC the land and water use needs to be considered
  - Up to 4 moles of water may be needed per mole of  $\text{CO}_2$
  - Still very efficient compared to forests



# Current uses

- Carbon dioxide is normally derived from
  - Fossil fuels from energy production
  - Fossil fuels from other sources, e.g. in the chemical industry
  - Fermentation processes
- Very little DAC is done at this time...



# Current uses

- Carbon dioxide can be used either
  - Through physical utilization
    - Molecule is used as is
    - May include change in aggregation state
  - Through chemical conversion
    - Molecule is cracked
    - Converted into some other product
- In both cases the use can be as a booster or direct



# Current uses

- Through direct physical utilization
  - Dry ice
  - Carbonation
  - Refrigerant
  - Welding medium
  - Solvent



# Current uses

- Through boosting physical utilization
  - Enhanced oil recovery
  - Enhanced natural gas recovery
  - Power production via supercritical cycle



# Current uses

- Through direct chemical utilization
  - Calcium carbonate
  - Cetylsalicylic acid
  - Urea
  - Salicylic acid
  - Polypropene carbonate
  - Formic acid



# Current uses

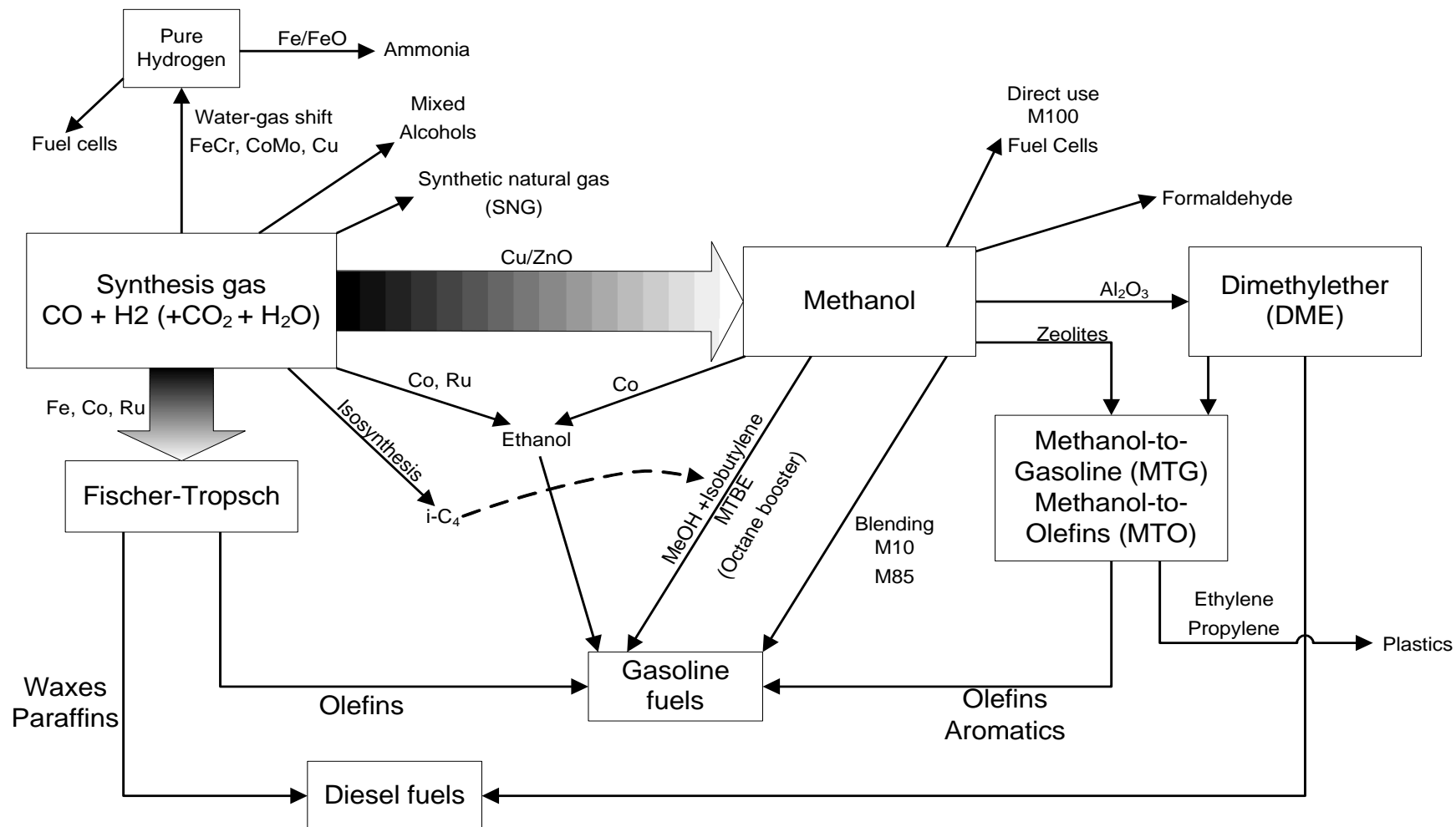
- Through indirect/boosting chemical utilization
  - Polyurethane
  - Dimethyl carbonate
  - Dimethyl ether
  - Methanol
  - Algae fuel





# New applications

- Electrification of the chemical industry is a game changer...
- Opening up for direct electrochemical conversion of carbon dioxide into, e.g. formic acid, formaldehyde etc.
- Also indirect using electricity to produce hydrogen and to synthesize, e.g. methane, methanol, diesel etc. using carbon dioxide as a carbon source



Generation of synthesis gas for fuels and chemical products  
P. Tunã, reproduced with permission

# Conclusions

- Concentration is everything...
- ... and it costs energy
- Current use is surprisingly large
- Any future use for making fuels and chemicals requires energy input
- DAC has potential but is still far from realization in large scale





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